

SPECIFICATION FOR APPROVAL

承認書

Description : **Piezo Audio Transducer**

Kingstate Part No. : **KPEG138A40**

Customer's Model No. : _____

Specification No. : **DRD-3002**

Number Of The Edition : **1.2**

CUSTOMER'S APPROVED SIGNATURE		



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Approved by	Checked by	Issued by
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SPEC SHEET REVISION RECORD

成品承認書修訂記錄

DRAWING NO. :DRD-3002 圖 號:DRD-3002			P/N: KPEG138A40 料 號: KPEG138A40
REVISE DATE 修訂日期	APPLICANT 提出者	Version 版次	Revise 修訂記錄內容
2018/04/17	Sean	1.1	1. 轉自【DOD-3197 KPEG0138W060321A】
2018/05/23	Sean	1.2	1. 修改外觀尺寸圖

Preliminary

A. SCOPE 範疇

This specification applies piezo audio transducer, **KPEG138A40**

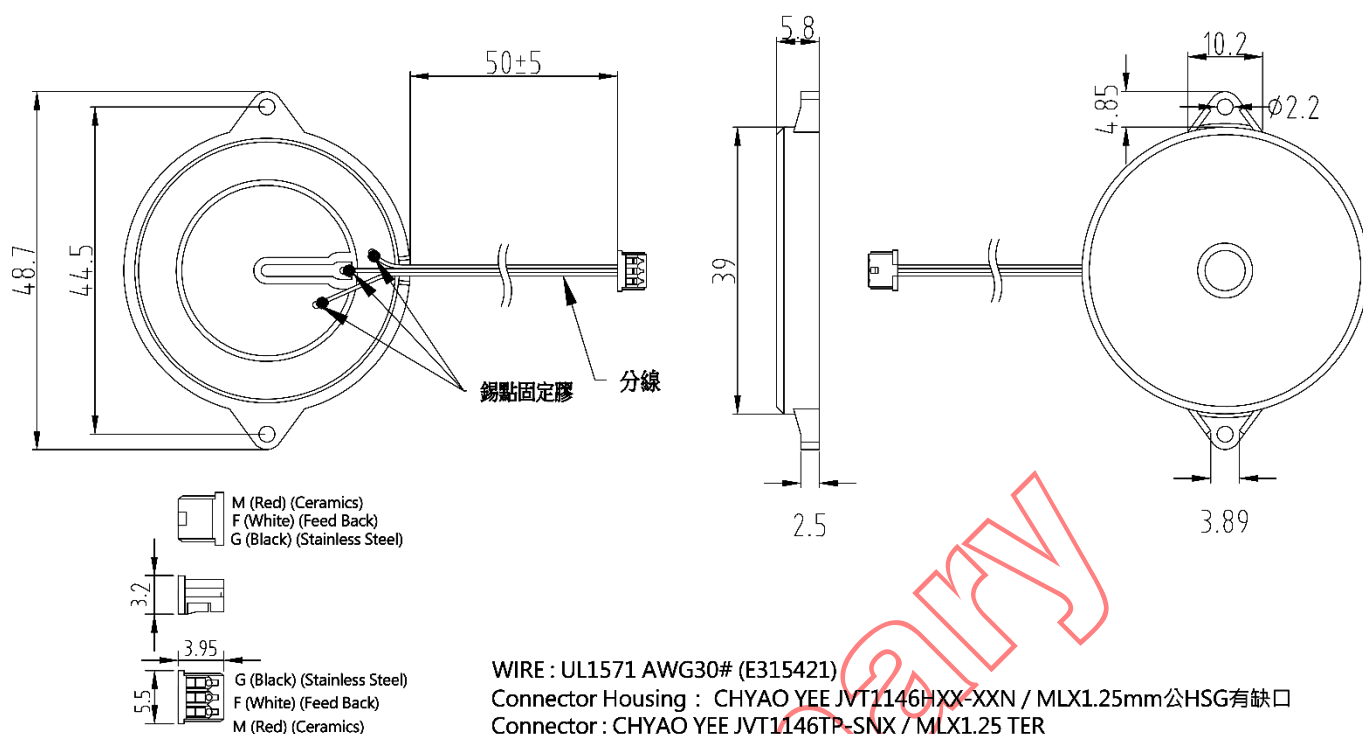
此規格書適用於壓電式蜂鳴器, **KPEG138A40**

B. SPECIFICATION 規格

No.	Item	Unit	Specification	Condition
1	Operating Frequency 操作頻率	KHz	3.2 ± 0.5	
2	Operating Volt. 操作電壓	VDC	6~16 (Typical 14)	Driven by RE46C100
3	Current consumption 消耗電流	mA	Max 90 (Typical 60)	Measure by FLUKE 87V
4	Sound pressure level 輸出音壓	dB	MIN 105	3.2KHz at 30 cm Driven by RE46C100 14VDC
			MIN 85	3.2KHz at 300cm 85dB by 28Vp-p Square wave base on UL217
5	Operating temp. 操作溫度	°C	-30 ~ +85	
6	Storage temp./Humidity 儲存溫度/濕度	°C/RH%	-30 ~ +85 / 20-75RH%	
7	Storage life 保存期限	month	6	
8	Dimension 尺寸	mm	φ48.7 x H5.8	See appearance drawing 請參照外觀尺寸圖
9	Weight (MAX) 重量	gram	8.5 ± 0.5	
10	Material 材質		PBT+30%Glass UL-94V0 (BLACK)	
11	Terminal 端子		Wire type	
12	Environmental Protection Regulation 環保法規		RoHS 2.0	

Patent Application Number : 107200647 (TW) / 201820102272.6 (CN)

C. APPEARANCE DRAWING 外觀尺寸圖

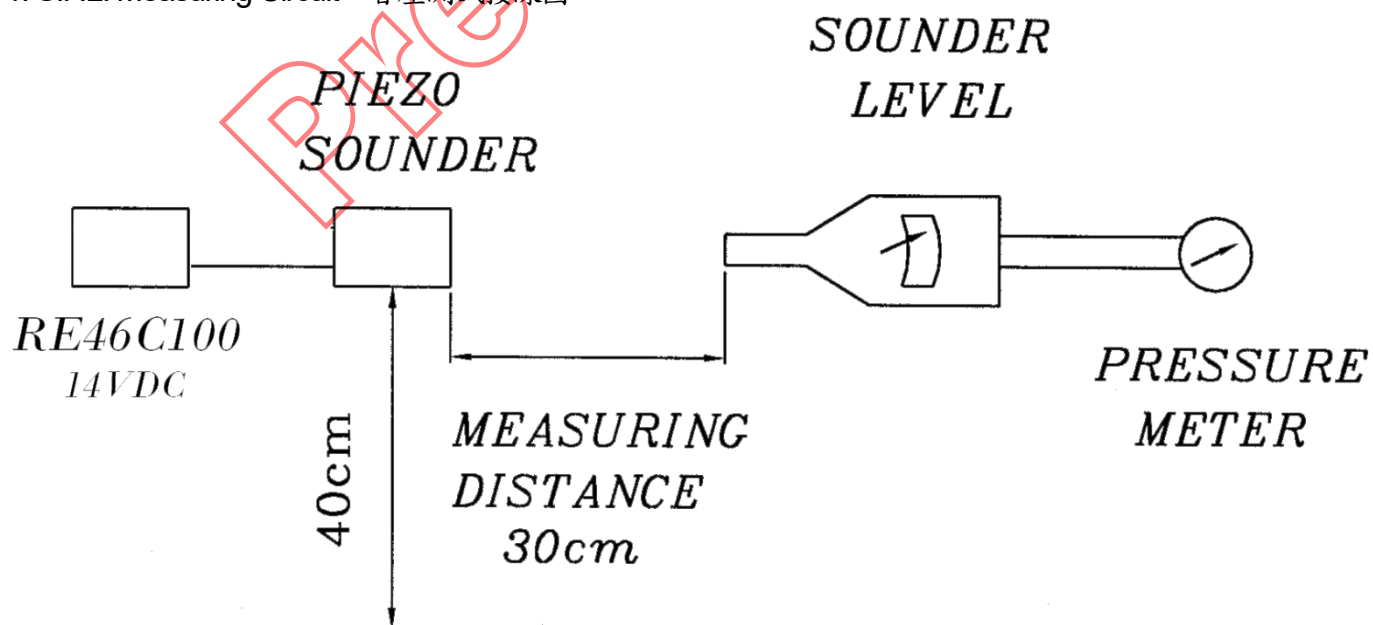


Tol : ± 0.5

Unit : mm

D. MEASURING METHOD 測量方法

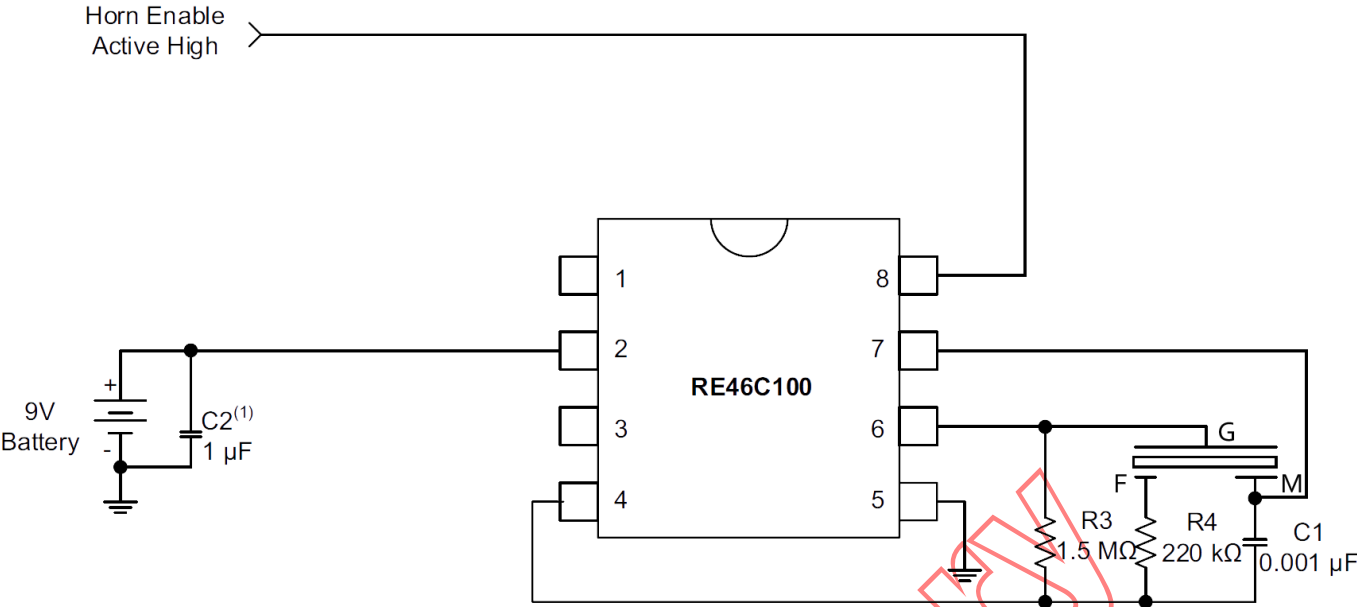
1. S.P.L. Measuring Circuit 音壓測試接線圖



Mic : RION S.P.L. meter UC30 or equivalent

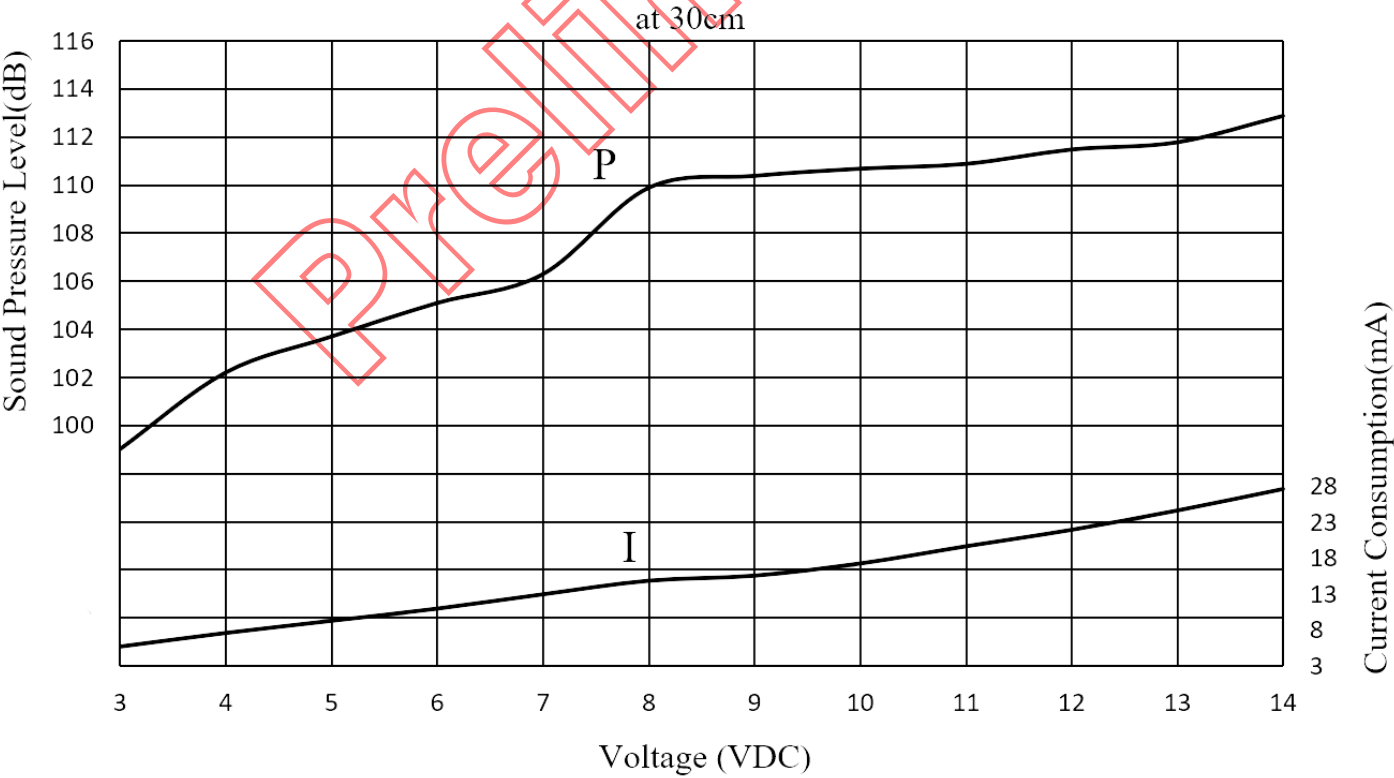
Mic : RION 噪音計 UC30 或同等品

2. The current consumption and the sound pressure level are measured by using the recommend driving circuit shown as below (one example) 當前的測試數據是依靠此電器迴路所量測



Note 1: Place C2 close to the device power pins to minimize horn switching noise.

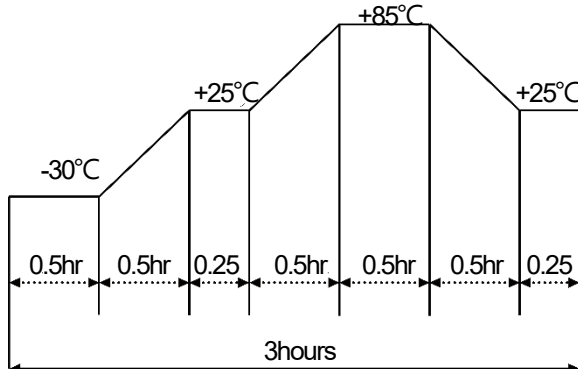
E. VOLTAGE: SOUND PRESSURE LEVEL / VOLTAGE: CURRENT CONSUMPTION CHARACTERISTICS 電壓與音壓/電壓與耗電流之特性



F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test Condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm5^{\circ}\text{C}$ for 3 ± 1 seconds. 端子部份浸入松香溶液 5 秒後,再浸入 $+270\pm5^{\circ}\text{C}$ 熔融焊錫槽中 3 ± 1 秒.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal) 浸入端子部份附著焊錫 90%以上.(末端斷面不算)
2	Soldering Heat Resistance 焊錫耐熱性	Lead terminal are immersed up to 1.5mm from solder's body in solder bath of $+300\pm5^{\circ}\text{C}$ for 3 ± 0.5 seconds or $+260\pm5^{\circ}\text{C}$ for 10 ± 1 seconds. 距離端子根部 1.5mm 的位置,浸入 $+300\pm5^{\circ}\text{C}$ 的焊錫槽 3 ± 0.5 秒,或 $+260\pm5^{\circ}\text{C}$ 的焊錫槽 10 ± 1 秒.	No interference in operation 操作上無任何不良.
3	Terminal Mechanical Strength 端子強度	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction. 各端子的軸方向施以 9.8N (1.0kg)的力量 10 秒.	No damage and cutting off 端子不鬆動, 不脫落.
4	Vibration 振動試驗	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 perpendicular directions for 2 hours. 振動週波數 10~55HZ、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 2 小時.	The value of oscillation frequency/ current consumption should be in 10% compared with initial ones. The SPL should be in $\pm 10\text{dB}$ compared with initial one.
5	Drop test 落下測試	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times). 單體從 75 公分高處, X.Y.Z.3 個方向,各 3 回,落於 40mm 厚木板上.	諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內. 輸出音壓變化量須在 $\pm 10\text{dB}$ 內.

G. ENVIRONMENT TEST 環境測試

No.	Item	Test Condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at $+85^{\circ}\text{C}$ for 240 hours 置於 $+85^{\circ}\text{C}$ 環境中 240 小時	Being placed for 4 hours at $+25^{\circ}\text{C}$, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones. The SPL should be in $\pm 10\text{dB}$ compared with initial one. 經測試後, 靜置於 $+25^{\circ}\text{C}$ (室溫) 環境中 4 小時後, 諧振頻率與消耗電流變化量須在 $\pm 10\%$ 內. 輸出音壓變化量須在 $\pm 10\text{dB}$ 內.
2	Low temp. test 低溫測試	After being placed in a chamber at -30°C for 240 hours 置於 -30°C 環境中 240 小時	
3	Humidity test 相對濕度測試	After being placed in a chamber at $+40^{\circ}\text{C}$ and $90\pm5\%$ relative humidity for 240 hours 置於 $+40^{\circ}\text{C}$, 相對濕度 $90\pm5\%$ 環境中 240 小時	
4	Temp. cycle test 溫度循環試驗	The part shall be subjected to 5 cycles. One cycle shall be consist of: 單體承受溫度循環測試 5 次,其循環內容如圖示: 	

H. RELIABILITY TEST 信賴性測試

No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1.Continuous life test 高溫壽命測試(連續) 48 hours continuous operation at +70°C with rated voltage applied. 在+70°C環境下,以額定電壓連續操作 48 小時 2.Intermittent life test 室溫壽命測試(間歇) A duty cycle of 1 minute on, 1 minutes off, a minimum of 5000 times at room temp.(+25±2°C)and rated voltage applied 在室溫下(+25±2°C), 以額定電壓操作, 通電 1 分鐘/斷電 1 分鐘,測試 5000 次循環.	Being placed for 4 hours at +25°C, buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±10% compared with initial ones .The SPL should be in ±10dB compared with initial one. 經測試後, 靜置於+25°C (室溫) 環境中 4 小時後,諧振頻率與消耗電流變化量須在±10%內. 輸出音壓變化量須在±10dB 內.

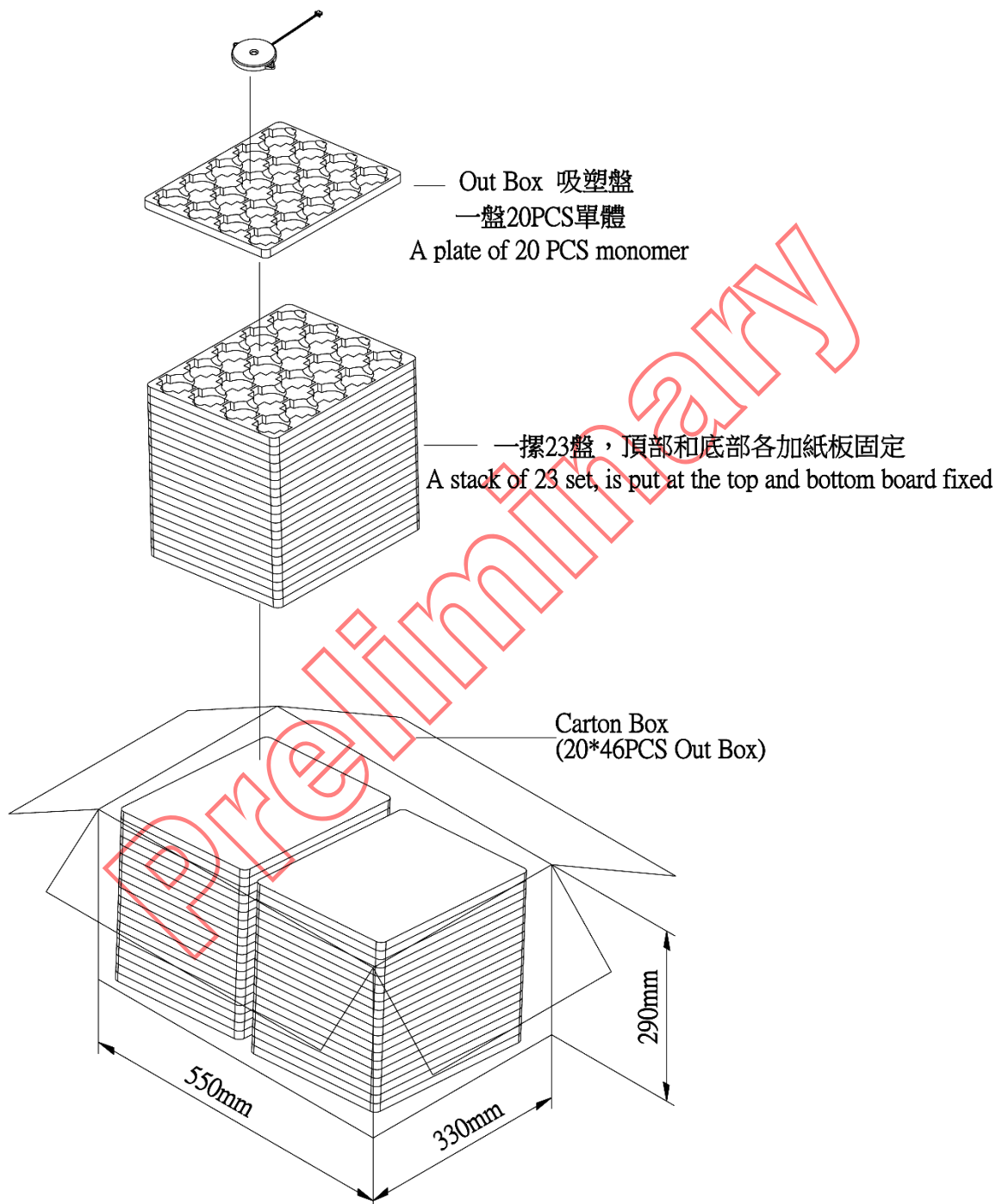
TEST CONDITION.

Standard Test Condition	:	a) Temperature : +5 ~ +35°C	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般測試條件	:	a) 溫度 : +5 ~ +35°C	b) 濕度 : 45-85%	c) 氣壓 : 860-1060mbar
Judgement Test Condition	:	a) Temperature : +25 ± 2°C	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
爭議時測試條件	:	a) 溫度 : +25 ± 2°C	b) 濕度 : 60-70%	c) 氣壓 : 860-1060mbar

I. PACKING STANDARD 包裝規格

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number, quantity and outgoing inspection number. There shall be no mechanical damage on products during transportation and/or in storage.

外箱須標示最小包裝單位，並註明產品型號、數量及檢驗批號，必須是物品儲藏或運輸過程中可防止造成損傷的包裝。



Out Box	310mmx250mmx14mm	20PCS
Carton Box	550mmx330mmx290mm	20x46=920PCS