

承認書

Approved by	Checked by	Issued by
		Fei 4/17/06'

A. SCOPE 範疇

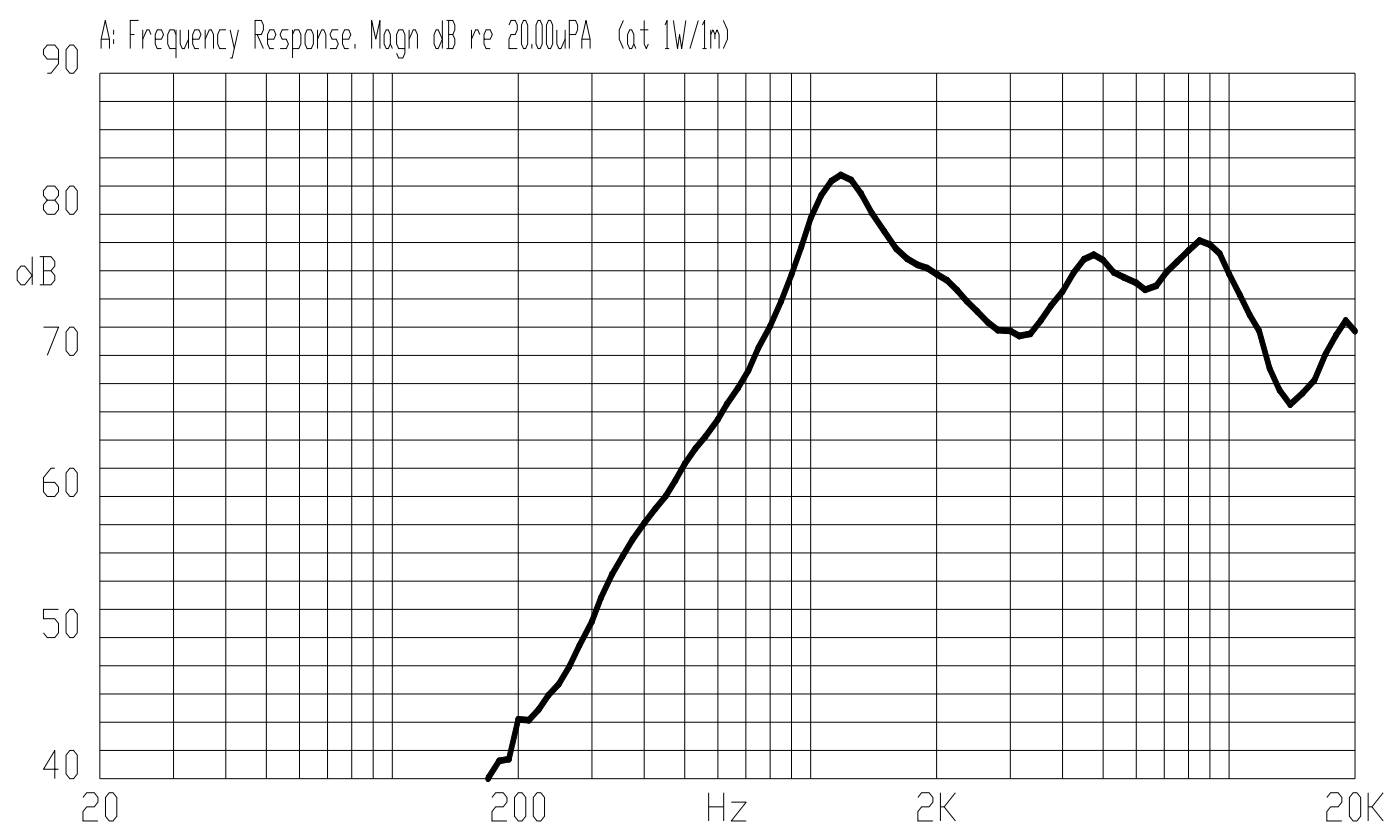
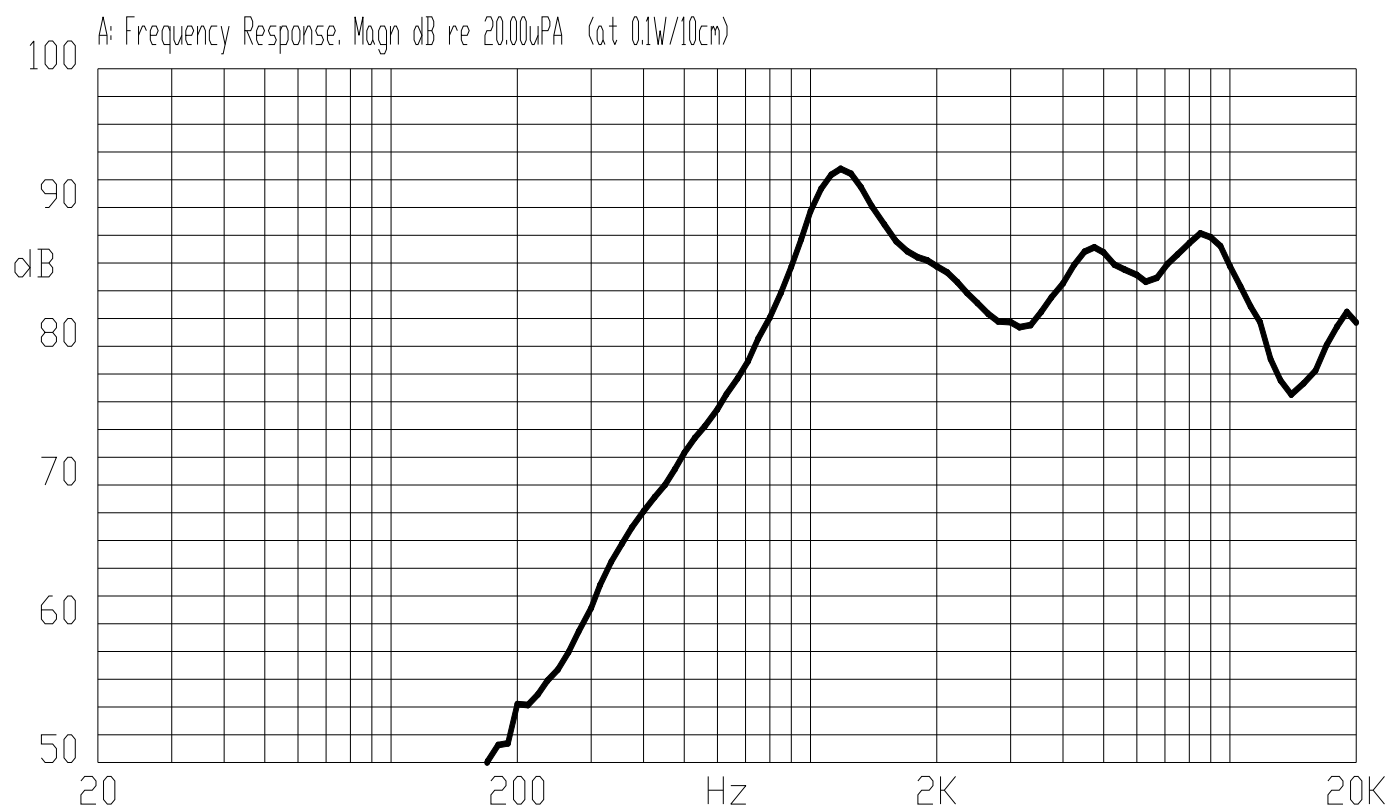
This specification applies speaker, **KSSG3008**

此規格書適用於喇叭, **KSSG3008**

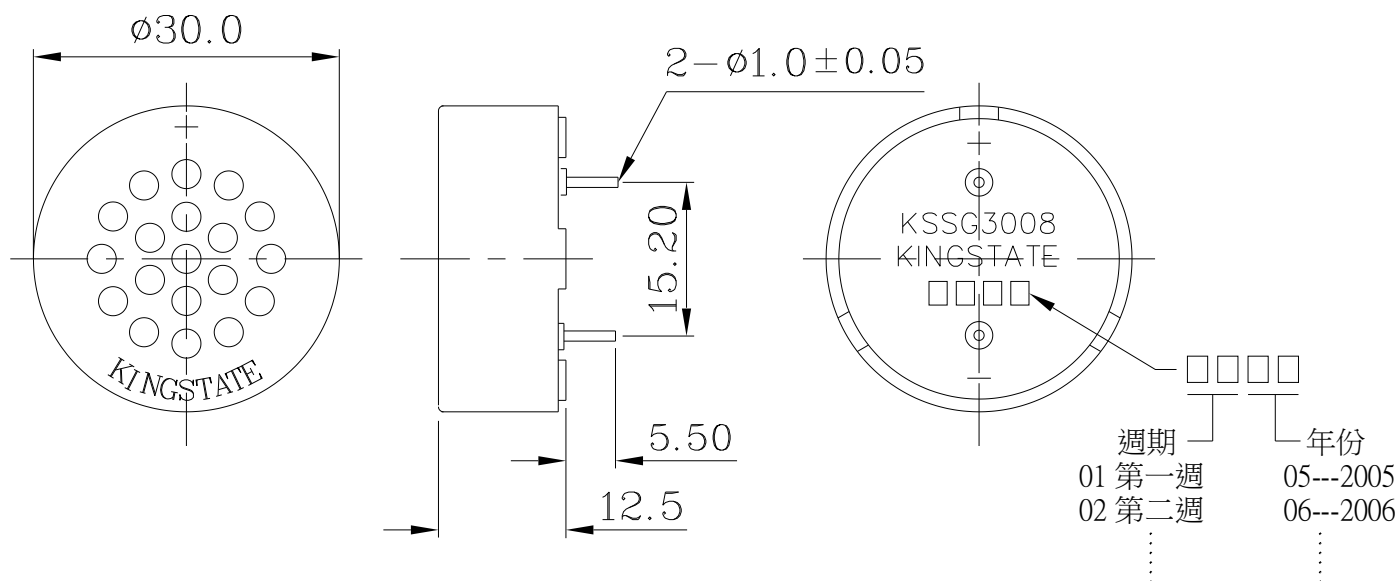
B. SPECIFICATION 規格

No.	Item	Symbol	Unit	Specification	Condition
1	Dimension 尺寸		mm	ϕ 30.0 x 12.5	
2	Power Rating 功率		W	Rated. 0.1 / MAX. 0.2	Maximum Power:IEC-60268-5 Filter 60s On/120s Off 10 Cycles (Room TEMP.)
3	Impedance 阻抗	Ω	ohm	8 $\pm$ 20%	At 1.0kHz 1.0V
4	Resonance Frequency 低音諧振	Fo	Hz	1200 $\pm$ 20%	At 1.0V
5	Output S.P.L. 音壓位準		dB	82 $\pm$ 3dB(0.1w/10cm) 72 $\pm$ 3dB(1w/1m)	At 2.0k,2.5k,3.0k,4.0kHz (Average figures)
6	Frequency Rang 有效頻寬		Hz	Fo---10K	Output S.P.L. $\pm$ 10dB
7	Distortion 失真		%	10% Max.	At 1.0kHz , 0.1W
8	Voice Coil 音圈		mm		
9	Magnet 磁石		mm	ϕ 12.5 x 1.5	Cobalt
10	Flux Density 磁通密度		Gauss		Min.
11	Operating temp. 操作溫度		°C	-20 ~ +55	
12	Buzzer & Rattle 異常音				Not be audible at 0.89V sine wave between Fo ~ 10KHz 輸入 0.89V 正弦波從 Fo 到 10KHz 之間無異常音.
13	Weight 重量		g	11.0	
14	Material 材質			PBT+30%GLASS UL 94V-0 (Black)	
15	Environmental Protection Regulation 環保法規			RoHS	

C. TYPICAL FREQUENCY RESPONSE CURVE 頻率響應曲線



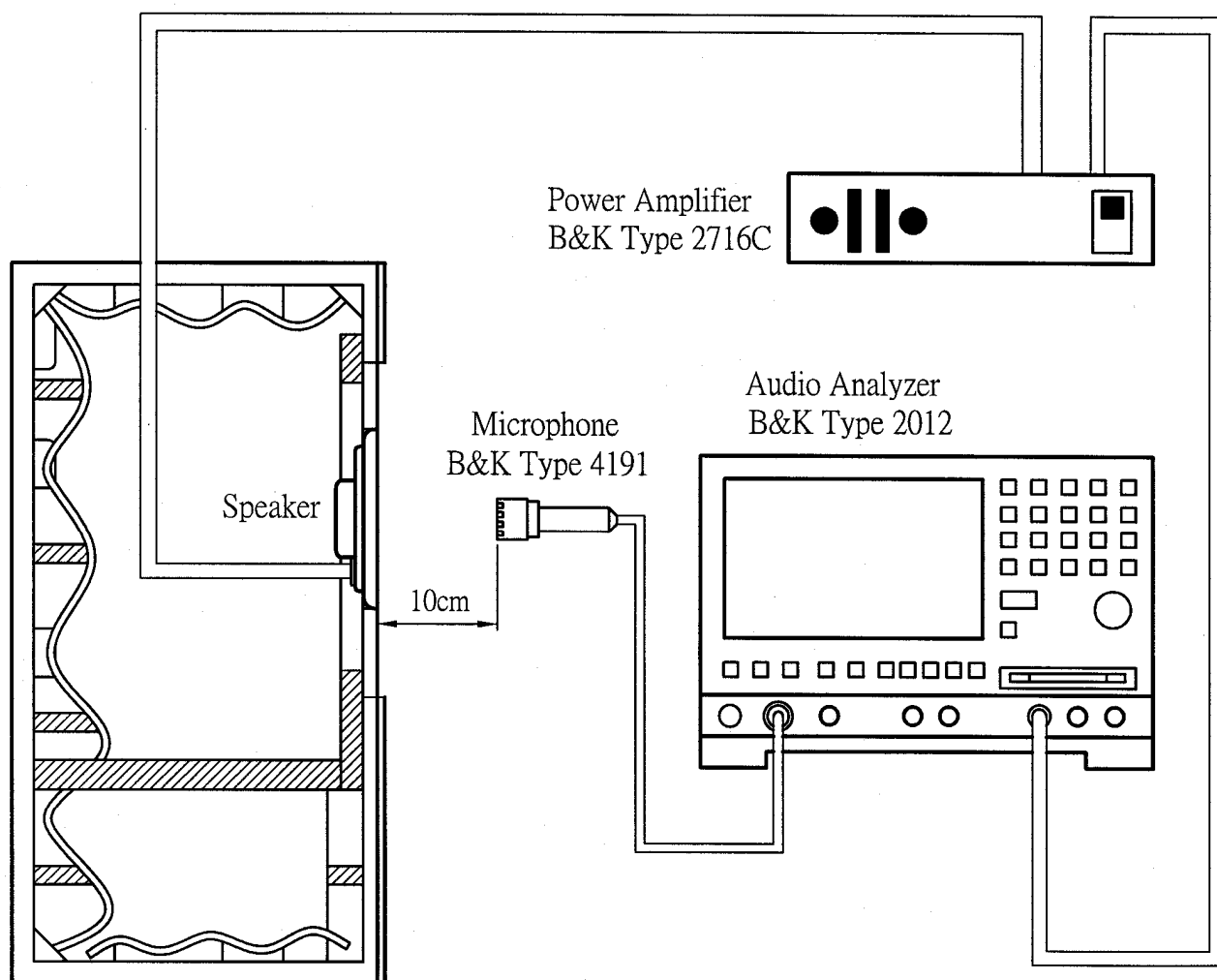
D. APPEARANCE DRAWING 外觀尺寸圖



Tol: ± 0.3

Unit: mm

E. MEASUREMENT CIRCUIT 測量線路



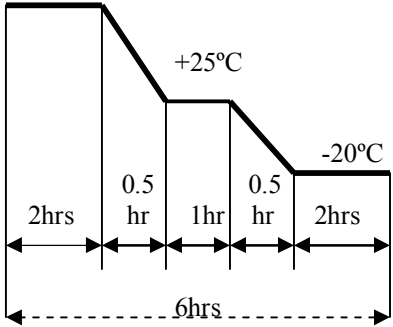
JIS C5531

940mm x 640mm x 1240mm

F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test condition	Evaluation standard
1	Solderability 焊錫附著性 (Spring Contact excepted) 彈 PIN 類不適用此項	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm5^{\circ}\text{C}$ for 3 ± 1 seconds. 端子部份浸入松香溶液 5 秒後,再浸入 $+270\pm5^{\circ}\text{C}$ 熔融焊錫槽中 3 ± 1 秒.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal) 浸入端子部份附著焊錫 90%以上.(末端斷面不算)
2	Soldering Heat Resistance 焊錫耐熱性 (Spring Contact excepted) 彈 PIN 類不適用此項	Lead terminal are immersed up to 1.5mm from sounder's body in solder bath of $+260\pm5^{\circ}\text{C}$ for 3 ± 1 seconds. 距離端子根部 1.5mm 的位置,浸入 $+260\pm5^{\circ}\text{C}$ 的焊錫槽 3 ± 1 秒.	No interference in operation 操作上無任何不良
3	Terminal Pull Strength 端子拉力強度	(1) Spring Contact: Applied 3N (0.306kg) load to the Spring Contact for 30 sec. 對彈 PIN 施以 3N (0.306kg)拉力 30 秒 (2) Terminal : Applied 9.8N (1.0kg) load to the Terminal for 30 sec. 對端子施以 9.8N (1.0kg)拉力 30 秒	No damage and cutting off 端子不鬆動,不脫落.
4	Vibration Test 振動測試	Speaker shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours. 振動週波數 10~55Hz、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 2 小時.	No obstacle to be harmful to normal operation; damages, cracks, rusts and distortions. Should not be audible at 0.89V sine wave between $F_o \sim 10\text{KHz}$
5	Drop Test 落下測試	Drop the speakers contained in normal box onto the board 40mm thick 10 times from the height of 75cm 將揚聲器置於盒中,自 75 公分高度落在 40mm 木板上共 10 次.	測試後無任何障礙防礙正常操作. 且在輸入 0.89V 正弦波從 F_o 到 10KHz 之間無異常音.

G. ENVIRONMENTAL TEST 環境試驗

No.	Item	Test conditions	Evaluation standard
1	High temp. Test 高溫測試	After being placed in a chamber at $+55^{\circ}\text{C}$ for 96 hours 置於 $+55^{\circ}\text{C}$ 環境中 96 小時	Being placed for 6 hours at $+25^{\circ}\text{C}$, speaker shall be measured. No obstacle to be harmful to normal operation; damages, cracks, rusts, etc. Should not be audible at 0.89V sine wave between $F_o \sim 10\text{KHz}$. F_o should meet initial one. S.P.L. deviation of unit should be within $\pm 3\text{dB}$ 經測試後,靜置於 $+25^{\circ}\text{C}$ (室溫)環境中 6 小時後,測試後無任何障礙防礙正常操作. 且在輸入 0.89V 正弦波從 F_o 到 10KHz 之間無異常音, F_o 與原規格值相同,輸出音壓變化量在 $\pm 3\text{dB}$ 內.
2	Low temp. Test 低溫測試	After being placed in a chamber at -20°C for 96 hours. 置於 -20°C 環境中 96 小時	
3	Humidity test 相對濕度測試	After being placed in a chamber at $+40^{\circ}\text{C}$ and $90\pm 5\% \text{RH}$ relative humidity for 96 hours. 置於 $+40^{\circ}\text{C}$, 相對濕度 $90\pm 5\%$ 環境中 96 小時	
4	Temp. cycle test 溫度循環測試	The part shall be subjected to 5 cycles. One cycle shall be consist of: 單體承受溫度循環測試 5 次,其循環內容如圖示: 	

H. RELIABILITY TEST 信賴性試驗

No.	Item	Test conditions	Evaluation standard
1	Load test 連續負荷	0.1W white noise is applied for 24 hours, at room temp. 在室溫下,輸入功率 0.1W, 白雜音連續操作 24 小時.	Being placed for 1 hours at +25℃, speaker shall be measured. No obstacle to be harmful to normal operation; damages, cracks, rusts, etc. Should not be audible at 0.89V sine wave between Fo ~ 10KHz. Fo should meet initial one. S.P.L. deviation of unit should be within ±3dB 經測試後,靜置於+25℃ (室溫)環境中 1 小時後,測試後無任何障礙防礙正常操作. 且在輸入 0.89V 正弦波從 Fo 到 10KHz 之間無異常音, Fo 與原規格值相同, 輸出音壓變化量在±3dB 內.

TEST CONDITION.

Standard Test Condition :	a) Temperature : +5 ~ +35℃	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般測試條件 :	a) 溫度 : +5 ~ +35℃	b) 濕度 : 45-85%	c) 氣壓 : 860-1060mbar
Judgment Test Condition:	a) Temperature : +25 ± 2℃	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
爭議時測試條件:	a) 溫度 : +25 ± 2℃	b) 濕度 : 60-70%	c) 氣壓 : 860-1060mbar

I. PACKING STANDARD 包裝規格

