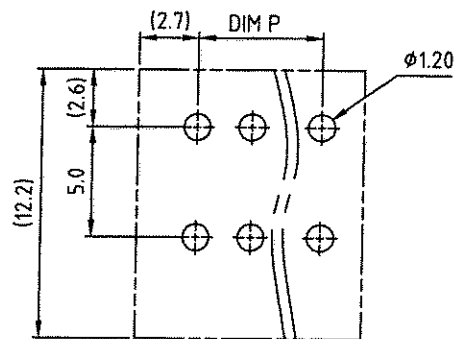
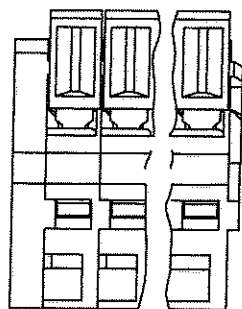
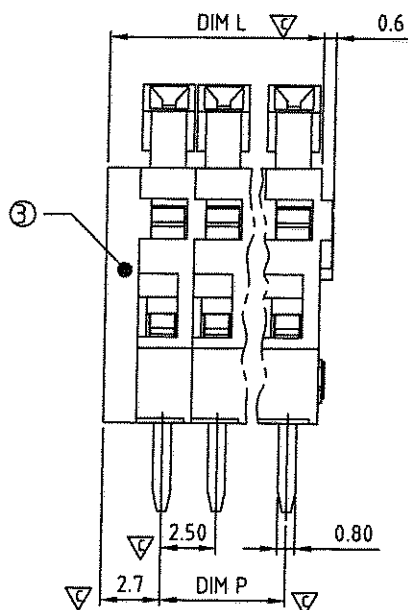
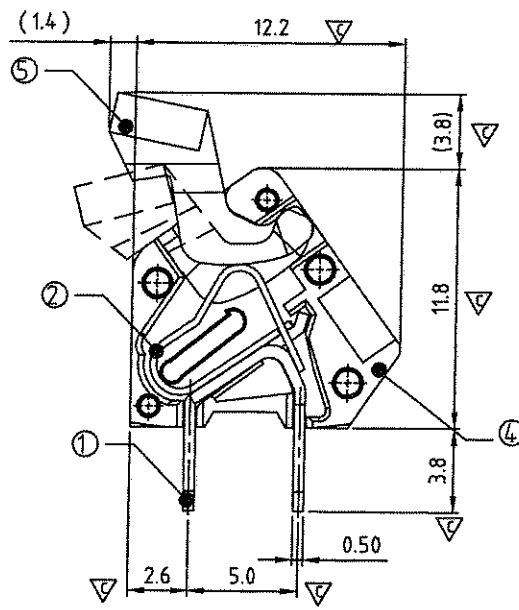




P.C.B LAYOUT



N=Number of poles



Dimension

DIM L	N×2.5+1.5
DIM P	(N-1)×2.5

N=Number of poles

POLES	DIM L	DIM P
2p-8p	±0.15	±0.15
9p-12p	±0.25	±0.20
13p-18p	±0.30	±0.25
19p-24p	±0.40	±0.35



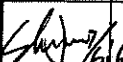
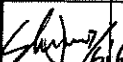
SIGN	DATE	DESCRIPTION	APPROVER
△	01/27/07	The soldering temperature from 245° to 250°	Aaron
△	12/13/10	The operating temperature from -30°C to +105°C to -40°C to +115°C	Runner
△	12/13/10	The color is changed	Runner
△	05/05/12	Lever material is changed	Runner
△	10/29/14	update the drawing	Airy min
△	10/29/14	The soldering temperature from 250°C±10°C/5 Sec to 260°C±5°C/5 Sec	Airy min
△	07/06/16	顏色編碼有缺	CHENMING

THIS IS CAD DRAWING, DO NOT REVISE MANUALLY!!

Material

- Item ① Solder Pin(Contact pin) : Brass ,Tin plated
 - Item ② Spring clamp : Stainless steel
 - Item ③ Terminal cover: Thermoplastic (UL94V-0)
 - Item ④ Terminal housing: Thermoplastic (UL94V-0)
 - Item ⑤ Lever: Thermoplastic (UL94 HB)
- Electrical cULus
- Voltage rating:150V
 - Current rating:4A
 - Wire range:
 - Solid wire(AWG):22-28
 - Stranded wire(AWG):22-28
 - Wire strip length:6-7mm
 - Withstanding Voltage:1.3KV
 - △ Operating temperature:-40°C to +115°C
 - △△ Soldering temperature:260°C±5°C/5 Sec
 - Safety approval : cULus
 - Critical dimension:

HE xx 4 0 x 0 xxxx G			RoHS compliant (lead<4%) In copper Alloy
Poles	△ Body Color		0000 Standard @ Logo
02 2 POLES	0 Black (RAL9005)		000A Standard ANY Logo
03 3 POLES	2 Red (RAL3001/D)		Any special item by
	3 Orange(RAL2011/P)	△	customer request,
△ 24 24 POLES	5 Green(RAL6018/T)		please contact sales
	6 Blue (RAL5015/A)		department.
	8 Grey(RAL7004/P)		
	9 White(RAL1102)		
	C Multiple colors		

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TITLE	HE 2.5 series with levers						
PART NO.	HExx40x0xxxxG			DWG NO.	8HE0001		
APPROVED	CHECKED	DESIGNED	DRAWN	CUST NO.			Tolerance
		CHENMING 2016.07.06	CHENMING 2016.07.06		UNIT: mm		X. ±0.50
					SCALE: NONE		X.X ±0.30
					SHEET: 01/01		REV: H
							X° ±1°